



Velatura

Technical Specifications

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Version Number: 8th

Primer for enamel paints



VELATURA is an exceptional alkyd based primer for enamel paints that is applied on any interior and exterior wooden surface. It is applied smoothly, spreads evenly, has excellent hiding power and is sanded very easily. It provides a highly adhesive and strong surface for the application of finishing enamels and is ideal for use, with VERNILAC's superior quality enamel paint EPTALUX.

Surface preparation

Ensure that the surface is in sound condition, dry, free from grease, dust, dirt, non adhesive materials and thoroughly sanded by a suitable abrasive paper. On bare timber, scrape all knots away, fill knot holes with VERNILAC's flexible wood filler STOCOXYL, coat all surface imperfections with VERNILAC's Acrylic Putty SPATOCRYL, sand smoothly and wipe clean. On previously painted surfaces, scrape off all loose and flaking paint, fill imperfections with STOCOXYL flexible wood filler and sand all surfaces to a flat finish.

Thinning

For application by brush or roller, thin up to 10% by volume with VERNILAC's WHITE SPIRIT. For spray gun or airless spray, thin up to 9% by volume, with VERNILAC's thinner X2.

Physical / Technical Characteristics

Viscosity	50-60 sec (DIN 53211-CUP No6, 20°C)
Density	1,40-1,42 kg/ltr (ISO 2811.01, 20°C)

Application

Stir well before use and during application. Apply with a brush, roller, spray gun or airless, diluting with the thinner suitable for each case. Once the preparation and thinning are completed, apply two coats of VELATURA. For a superb finish, sand the first coat smoothly, apply a second coat and sand again before applying top coats.

Drying - Recoating

Touch dry after 2-3 hours. Recoat after 16 hours. Under cooler or humid conditions, allow longer times. Temperature must be above 5°C during application and drying time.

Coverage

Approximately, 18 m²/L, on a properly prepared surface, depending on the surface texture.

Color shades

Available in white.

Top coats

VERNILAC's GLOSS FINISH or EPTALUX finishing enamels.

Storage

12 months, if stored in factory sealed containers, in a cool, dry place and temperatures ranging from 5°C to 40°C. Left over primer must be stored, in tightly sealed containers and temperatures ranging from 5°C to 40°C.

Clean up

Clean up tools and equipment with VERNILAC's WHITE SPIRIT or thinner X2, immediately after use. Do not empty waste solvent into drains or watercourses.

Volatile organic compounds (VOC)

The maximum EU limit value (Directive 2004/42/CE) for this product [Category A/g (Primers), Type SB] is 350 g/l (2010). This product contains maximum 349 g/l VOC (ready for use).

Packaging

White	375 ml.	750 ml.	2,5 lt.
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Safety information

Read the label before use. For detailed instructions - precautions, consult the Product Safety Data Sheet. Poison Information Centre: (+30) 210 77 93 777.



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